

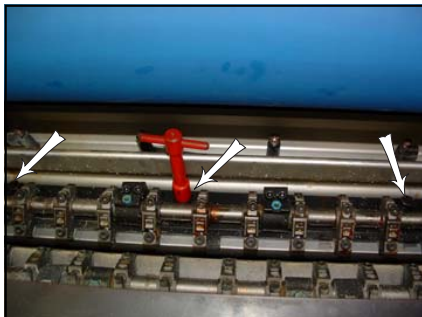


Technical Bulletin

PrintGuardPlus® GTO46T Jacket

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-I. Remove old Heidelberg® glass bead or Superblue® vinyl jacket (follow instructions per Heidelberg manual). This is an abridged summary. Always follow Safety precautions per manual.



tighten down the three geared lockdown bolts.

Slowly rotate the cylinder while holding the

bolt head on the cylinder.

Continue snapping the SS Rod under each retaining bolt, verifying the rod in each die cut area is securely snapped under each retaining bolt head on the cylinder and secured in place by the spring (if applicable).

Rotate transfer cylinder and inspect for a good tight fit all around the cylinder. Verify the jacket is properly installed before running the press.

III. Care and maintenance:

PrintGuardPlus jackets are durable anti marking jackets and contain a permanently crosslinked Orange Hide® silicone top coat. They typically last between 6-12 months depending on care and use. To maximize the life of these jackets we suggest you wash off any ink when you notice it building up in an area; do not let the ink dry, as dry ink is harder to remove and scrubbing too hard is when you can damage the jacket's surface.

Dilute your water miscible presswash 50/50 with water and dampen a soft cloth. Gently apply uniform pressure across the surface of the jacket.

Never use a screwdriver, knife, or sharp /abrasive tool on the surface of this jacket. Do not scrub excessively in one area, as you may abrade out glass beads if you scrub with too much pressure over a small area. Gentle uniform pressure will not damage the jacket.

Prep the transfer cylinder by removing the old Heidelberg black glass bead or Superblue vinyl jacket and clean up the cylinder's surface (Note: Save the stainless steel Rod).

Rotate the cylinder so the gripper end is exposed. Open the slot just below the grippers by loosening the three geared locking bolts. Clean out the slot with a flat piece of metal to ensure no debris/dried ink is obstructing the slot.

II. Install new PrintGuardPlus® Orange Glass Beaded Jacket. No additional under packing is typically required.

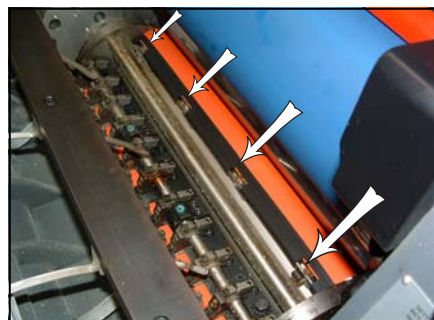
Lay the PrintGuardPlus jacket Orange glass bead side up on a clean surface with the black elastic loop towards your left. Carefully thread the old steel rod through the black elastic loops. With your left hand, pick up the center of the steel rod/elastic loops and bring the jacket over to the press. Insert the flat stainless steel strip into the pre-opened slot (centering the jacket on your press cylinder). Please ensure the flat stainless steel strip is fully seated below the leading edge of the cylinder at the gripper end (it may be helpful to apply pressure with your thumbnail over the top edge of the SS strip. Alternatively, you can use a see-saw action to slide the stainless steel edge to the bottom of the slot.

Ensure the jacket is centered on the cylinder and the leading edge of the SS strip is **uniformly below** the cylinder level and then



loop end of jacket (Orange side facing up) until the elastic loop is resting on the other edge of the cylinder.

Use the Heidelberg "J" tool to gently apply



downward pressure on the stainless steel rod (just off the center of the die cut loop portion) until the rod snaps over the retaining

SAFETY PRECAUTIONS:

Please remember to always ensure the press is in the shutoff/stop mode before placing your hands or tools near rotating parts of the press during installation of the jacket.

If you have any questions please call (508) 890-8822 or email us at techspt@Antimarking.com

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